

### MAGNABOND 3024

**Application** Liquid antistrip for hot asphalt mixes.

**Advantages**

- *High Performance:* Magnabond 3024 is a concentrated product with exceptional heat stability and performance even at low use levels.
- *Low odor:* Magnabond 3024 is low in volatiles

**Typical Dosage** 0.25-0.75% by weight of asphalt is recommended, which should be determined in laboratory mix design tests.

Magnabond 3024 is preferably added to the asphalt at the hot-mix plant by means of a specially designed injection system.

Alternatively, the product can be incorporated into the asphalt by mechanical agitation, pump circulation of the storage tank, or by injection into the asphalt loading line followed by recirculation through the truck bypass system until properly mixed.

<b>Physical Properties</b>	Appearance at 25 °C		Brown liquid				
	Pour Point, °C	<10(<50°F)					
Flash Point, °C	>200(>392°F)						
	20	30	40	50	°C		
	68	86	104	122	°F		
Viscosity, mPa.s (cP)	11000	5000	2000	750			
Density, g/cc	0.96	0.94	0.92	0.90			
Density, lb/gal	8.02	7.85	7.66	7.48			

See reverse for additional data

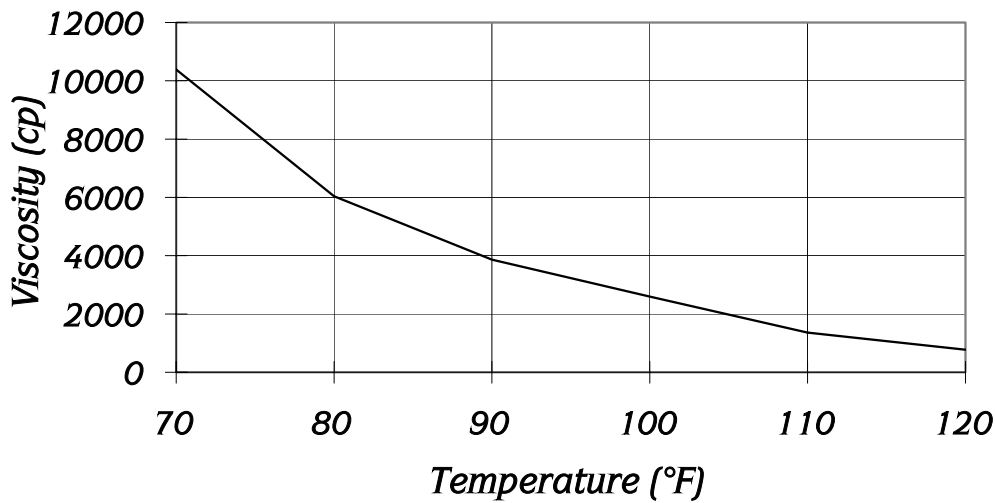
**Storage and Handling** Magnabond 3024 may be stored in carbon steel tanks. Bulk stores should be maintained between 40 - 60 °C (105 - 140°F). Avoid heating above 65°C (150°F)

Magnabond 3024 contains amines and may cause severe irritation or burns to skin and eyes. Protective goggles and gloves must be worn when handling this product. For further information, consult the Material Safety Data Sheet.

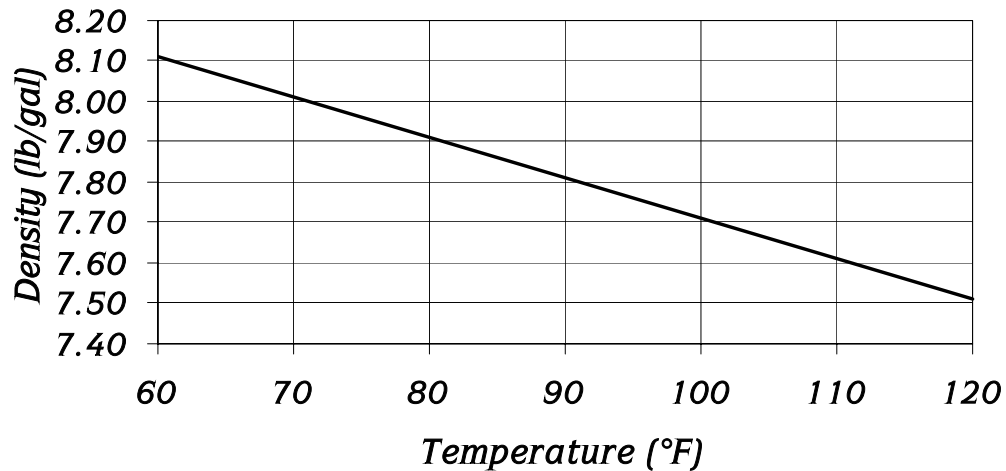
**Packaging Information** Magnabond 3024 is available in bulk shipments or in 55-gallon open-head drums of 400 lb. (181 kg.) net weight.

**Notes** The Magnabond product range is available in Latin America only.

### Viscosity vs. Temperature



### Density vs. Temperature



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